



## SAFETY DATA SHEET

Version: 1.0

Revision Date: 10/13/2015

Print Date: 12/22/2015

---

### 1. PRODUCT AND COMPANY IDENTIFICATION

#### 1.1 Product identifiers

Product Name : ADVAMET® FeSi Feedstock for MIM  
SDS Number : AMPSDS.14  
CAS-No. : Mixture  
Chemical Family : Polymer/Metal Powder Composite

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Feedstock for manufacture of MIM engineered goods

#### 1.3 Details of the supplier of the safety data sheet

Company : Advanced Metalworking Practices, LLC  
4511 W. 99<sup>th</sup> Street  
CARMEL IN 46032  
USA

Telephone : +1 317-337-0441

#### 1.4 Emergency telephone number

Emergency Phone # : +1 317-337-0441

---

### 2. HAZARDS IDENTIFICATION

#### 2.1 Classification of the substance or mixture

Not a hazardous substance or mixture.

#### 2.2 GHS Label Elements, including precautionary statements

Not a hazardous substance or mixture.

#### 2.3 Hazards not otherwise classified (HNOC) or not covered by GHS

**Potential Health Effects:** Although there are no test data, there are no reported cases of any health problems from exposure to this product. As a normal precaution, excessive dusting or inhalation of fines should be avoided. Respirators should be worn if there is excessive dusting.

---

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

#### 3.1 Substances

Ingredients : The percentage concentrations are presented for industrial hygiene purposes. They do not represent certification of content.

Component	Formula	Density (g/cm <sup>3</sup> )	CAS-No.	EC-No.	Wt. %	Hazardous Component?	Hazardous Classification
Iron	Fe	7.874	7439-89-6	231-096-4	65 – 100	N	n/a
Silicon	Si	2.329	7440-21-3	231-130-8	0 – 15	N	n/a
Silica	SiO <sub>2</sub>	2.2	112945-52-5	601-216-3	0 – 10	N	n/a
Organic Binder	n/a	~1.000	n/a	n/a	3 – 15*	N	n/a

For the full text of the H-Statements mentioned in this Section, see Section 16.

\*Binder is listed as a percentage of the feedstock. Other percentages refer to percentage of metals. See Quality Certification for actual metal composition.

---

### 4. FIRST AID MEASURES

#### 4.1 Description of first aid measures

##### General advice

Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

##### If inhaled

Remove exposed person to fresh air immediately. If not breathing, give artificial respiration. Seek medical attention.

##### In case of ingestion

Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Ingestion is unlikely, but if it should occur accidentally, consult a physician. No serious side effects are likely from ingestion.

##### In case of skin contact

If burns are caused by molten material, hospital treatment is required.

If non-molten skin contact occurs, minimize skin contact. Wash off with soap and plenty of water. Seek medical attention if irritation persists.

##### In case of eye contact

Avoid rubbing eyes and wash with warm, gently running water for at least 15 minutes. If irritation persists, consult a physician.

#### 4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see Section 2.2) and/or in Section 11.

#### **4.3 Indication of any immediate medical attention and special treatment needed**

No data available.

---

### **5. FIREFIGHTING MEASURES**

#### **5.1 Extinguishing media**

##### **Suitable extinguishing media**

Carbon dioxide (or others specified for fires of metal powders and plastics such as dry sand, dry chemical, water spray, or alcohol-resistant foam).

#### **5.2 Special hazards arising from the substance or mixture**

Various metal oxides depending upon exact composition; carbon monoxide and carbon dioxide formation; fumes from combustion of polymers.

#### **5.3 Advice for firefighters**

Fire fighters should be equipped with self-contained breathing apparatus and protective clothing.

#### **5.4 Further information**

No data available.

---

### **6. ACCIDENTAL RELEASE MEASURES**

#### **6.1 Personal precautions, protective equipment and emergency procedures**

Avoid breathing dust or contact with skin or eyes. Wear approved respirator, gloves, and other protective gear to minimize contact. For other precautions and exposure control, see Sections 2.2 and 8.

#### **6.2 Environmental precautions**

Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge to environment must be avoided. Dispose of any spillage in conformity with applicable laws and regulations.

If leakage is to water, report to local environmental authorities for appropriate clean up measures.

#### **6.3 Methods and materials for containment and cleaning up**

Right container or direct leakage point upwards to prevent further loss of material. If there is an open drain nearby, cover to prevent leakage to water. Collect spills by sweeping up and shoveling or vacuuming into a grounded HEPA filtered unit depending upon the size of the spill. Transfer spilled material to a suitable, closed container for disposal according to local regulations (see Section 13). No emergency berms should be required as the material is solid.

If leakage is on roads or to the ground, restrict access to clean up zone to authorized personnel only and follow above prescribed method. If spill is large, keep nuisance dust cloud formation to a minimum while sweeping and shoveling.

#### **6.4 Reference to other sections**

For disposal, see Section 13.

---

## 7. HANDLING AND STORAGE

### 7.1 Precautions for safe handling

Avoid contact with skin and eyes. The physical form of the product makes it unlikely that it will become airborne under normal usage. However, care should be taken to avoid excessive dusting, contact with acids and other strongly oxidizing substance or exposure to high temperatures. The material can be processed safely at the temperatures required for its intended purpose. Avoid spillage. For precautions, see Section 2.2

### 7.2 Conditions for safe storage, including any incompatibilities

Keep container tightly closed in a dry and well-ventilated place. The material should always be stored away from acids and oxidizing chemicals and stored below 100°F.

### 7.3 Specific end use(s)

Apart from the uses mentioned in Section 1.2, no other specific uses are stipulated.

---

## 8. EXPOSURE CONTROL/PERSONAL PROTECTION

### 8.1 Control parameters

#### Components with workplace control parameters

Component	CAS-No.	Value	Control Parameters	Basis
Silicon	7440-21-3	TWA	5 mg/m <sup>3</sup>	USA. Occupational Exposure Limits (OSHA) – Table Z-1 Limits for Air Contaminants – 1910.1000
		TWA	5 mg/m <sup>3</sup>	USA. NIOSH Recommended Exposure Limits
	Remarks	Does not occur free in nature, but is found in silicon dioxide (silica) & in various silicates		
Pyrogenic colloidal silica	112945-52-5	TWA	20 million particles per cubic foot	USA. Occupational Exposure Limits (OSHA) – Table Z-3 Mineral Dusts
	Remarks	Millions of particles per cubic foot of air, based on impinge samples counted by light-field techniques. mppcf X 35.3 = million particles per cubic meter = particles per cc		
		TWA	80 mg/m <sup>3</sup> / % SiO <sub>2</sub>	USA. Occupational Exposure Limits (OSHA) – Table Z-3 Mineral Dusts
		TWA	6 mg/m <sup>3</sup>	USA. NIOSH Recommended Exposure Limits

### 8.2 Exposure Controls

#### Appropriate engineering controls

Handle in accordance with good industrial hygiene and safety practices. Wash hands before breaks and at the end of the workday.

#### Personal Protective Equipment

##### Eye/face protection

Face Shield/safety glasses for eye protection must be tested and approved under appropriate government standards such as NIOSH (US) or EN 166 (EU).

##### Skin protection

Use heat-resistant gloves during handling of material in hot melt or near hot melt conditions. Handle fresh material with nitrile gloves. Gloves must be inspected prior to use. Use proper

glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

### **Body protection**

The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace. Tyvek® coveralls or arm covers along with normal industrial work attire is sufficient to protect against exposure under normal use of this product. All clothes should be thoroughly washed with soap and water before reuse.

### **Respiratory protection**

Where risk assessment shows air-purifying respirators are appropriate, use a full-face particle respirator type N100 (US) or P3 (EN 143) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

### **Control of environmental exposure**

Prevent leakage or spillage. Do not let product enter drains. Discharge into the environment must be avoided.

---

## **9. PHYSICAL AND CHEMICAL PROPERTIES**

### **9.1 Information on basic physical and chemical properties**

a)	Appearance	:	Grey granules or pellets
b)	Odor	:	Practically odorless, slight organic polymer smell
c)	Odor Threshold	:	No data available
d)	pH	:	Not applicable
e)	Melting point/freezing point	:	Binder: ~55°C; Metals: Various
f)	Initial boiling point and boiling range	:	Binder: N/A; Metals: Various
g)	Flash point	:	Not applicable
h)	Evaporation rate	:	No data available
i)	Flammability	:	No data available
j)	Upper/lower flammability or explosive limit	:	No data available
k)	Vapor pressure	:	No data available
l)	Vapor density	:	No data available
m)	Relative density	:	4.0 – 6.0 g/cm <sup>3</sup> at R.T.
n)	Bulk density	:	2 – 3 g/cm <sup>3</sup>
o)	Water solubility	:	Insoluble
p)	Partition coefficient: n-octanol/water	:	No data available
q)	Auto-ignition temperature	:	No data available
r)	Decomposition temperature	:	No data available
s)	Viscosity	:	Varies greatly (10 <sup>2</sup> -10 <sup>6</sup> Poise) depending upon binder and metal powder loading
t)	Explosive properties	:	No risk under normal use and conditions.
u)	Oxidizing properties	:	Not classified as oxidizing.

## 9.2 Other safety information

No data available

---

## 10. STABILITY AND REACTIVITY

### 10.1 Reactivity

No data available, though hazardous polymerization is not likely

### 10.2 Chemical Stability

Stable under recommended storage conditions.

### 10.3 Possibility of hazardous reactions

Metallic portions will react with acids.

### 10.4 Conditions to avoid

Thermal decomposition of binders is possible above 200 °C.

### 10.5 Incompatible materials

Store away from acids and oxidizing chemicals.

### 10.6 Hazardous decomposition products

Decomposition products – Water vapor, carbon monoxide, carbon dioxide, various hydrocarbons.

Hazardous decomposition products formed under fire conditions – Same as above with the inclusion of metal oxides.

In the event of fire: see Section 5.

---

## 11. TOXICOLOGICAL INFORMATION

### 11.1 Information on toxicological effects

No adverse health effects are expected if handled as recommended. Toxicological data is given ( if known) for components with the highest expected toxic effect.

<b>Acute toxicity</b>	:	LD50 Oral – Rat – 3,160 mg/kg (Silicon)
<b>Inhalation</b>	:	No data available
<b>Dermal</b>	:	No data available
<b>Skin corrosion/irritation</b>	:	No data available
<b>Serious eye damage/irritation</b>	:	Eyes – Rabbit – Result: Mild eye irritation – 24 hr (Silicon)
<b>Respiratory/skin sensitization</b>	:	No data available
<b>Germ cell mutagenicity</b>	:	Rat – Lungs – Body fluid assay – Unscheduled DNA synthesis
<b>Carcinogenicity</b>	:	Rat – Inhalation – Tumorigenic: Carcinogenic by RTECS criteria. Lungs, Thorax, or Respiration: Tumors (Pyrogenic colloidal silica)

This product is or contains a component that is not classifiable as to its carcinogenicity based on its IARC, ACGIH, NTP, or EPA classification.

IARC:	3 – Group 3: Not classifiable as to its carcinogenicity to humans (Pyrogenic colloidal silica)
ACGIH:	No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.
NTP:	No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

**Reproductive toxicity** : No data available

**Specific target organ toxicity -**

**Single Exposure** : No data available

**Repeated Exposure** : No data available

**Aspiration hazard** : No data available

**Additional information** :

RTECS: VV7310000 – Pyrogenic colloidal silica – Stomach – Irregularities – Based on Human Evidence

---

## 12. ECOLOGICAL INFORMATION

### 12.1 Toxicity

Toxicity to fish : Iron – static test – Morone saxatilis – 13.6 mg/l – 96 hr

### 12.2 Persistence and degradability

No data available.

### 12.3 Bioaccumulative potential

No data available.

### 12.4 Mobility in soil

No data available.

### 12.5 Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted.

### 12.6 Other adverse effects

Product is essentially insoluble in water and can be readily separated from water using mechanical means. However, an environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

---

## 13. DISPOSAL CONSIDERATIONS

### 13.1 Waste treatment methods

#### **Product**

Dispose of in accordance with national, state, and local regulations.

#### **Contaminated packaging**

Dispose of as unused product.

---

## 14. TRANSPORT INFORMATION

### **DOT (US)**

Not classified as a dangerous good under transport regulations for land, sea or air.

### **IMDG**

Not classified as a dangerous good under transport regulations for land, sea or air.

## IATA

Not classified as a dangerous good under transport regulations for land, sea or air.

---

## 15. REGULATORY INFORMATION

### **SARA 302 components**

SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302

### **SARA 313 components**

SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, section 313.

### **SARA 311/312 Hazards**

Acute Health Hazard, Chronic Health Hazard

### **Massachusetts Right to Know Components**

Chemical: Silicon	CAS-No.: 7440-21-3	Revision date: 03-01-2007
Pyrogenic colloidal silica	CAS-No.: 112945-52-5	Revision date: N/A

### **Pennsylvania Right to Know Components**

Chemical: Iron	CAS-No.: 7439-89-6	Revision date: N/A
Silicon	CAS-No.: 7440-21-3	Revision date: 03-01-2007
Pyrogenic colloidal silica	CAS-No.: 112945-52-5	Revision date: N/A

### **New Jersey Right to Know Components**

Chemical: Iron	CAS-No.: 7439-89-6	Revision date: N/A
Silicon	CAS-No.: 7440-21-3	Revision date: 03-01-2007
Pyrogenic colloidal silica	CAS-No.: 112945-52-5	Revision date: N/A

### **California Prop. 65 Components**

This product does not contain any chemicals known to the State of California to cause cancer, birth defects, or any other reproductive harm.

---

## 16. OTHER INFORMATION

### **Full text of H-Statements referred to under sections 2 and 3.**

IARC 3 International Agency for Research on Cancer (IARC) Group 3.

### **Further information**

ADVAMET® is a registered trademark of Advanced Metalworking Practices, LLC.

While Advanced Metalworking Practices, LLC has attempted to provide current and accurate information herein, Advanced Metalworking makes no representation regarding the accuracy or completeness of the information and assumes no liability for any loss, damage and/or injury of any kind which may result from or arise out of the use of or reliance on the information by any person or organization.