



SAFETY DATA SHEET

Version: 1.0

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1. PRODUCT AND COMPANY IDENTIFICATION

1.1 Product identifiers

Product Name : ADVAMET® W-Ni-Fe Feedstock for MIM
SDS Number : AMPSDS.06
CAS-No. : Mixture
Chemical Family : Polymer/Metal Powder Composite

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Feedstock for manufacture of MIM engineered goods

1.3 Details of the supplier of the safety data sheet

Company : Advanced Metalworking Practices, LLC
4511 W. 99th Street
CARMEL IN 46032
USA
Telephone : +1 317-337-0441

1.4 Emergency telephone number

Emergency Phone # : +1 317-337-0441

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)

Causes skin irritation, H315

Skin Sensitisation (Category 1), H317

Causes serious eye irritation (Category 2A), H319

Carcinogenicity (Category 2), H351

Specific target organ toxicity – repeated exposure, Inhalation (Category 1), H372

Acute aquatic toxicity (Category 1), H400

Chronic aquatic toxicity (Category 1), H410

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label Elements, including precautionary statements

Pictogram



Signal word

Danger

Hazard Statement(s)

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H351	Suspected of causing cancer.
H372	Causes damage to organs through prolonged or repeated exposure if inhaled.
H410	Very toxic to aquatic life with long lasting effects.

Precautionary statement(s)

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P260	Do not breathe dust/ fume/ gas/ mist/ vapors/ spray.
P264	Wash skin thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
P280	Wear protective gloves/ protective clothing/ eye protection/ face protection.
P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing.
P308 + P313	If exposed or concerned: Get medical advice/ attention.
P321	Specific treatment (see supplemental first aid instructions on this label).
P333 + P313	If skin irritation or rash occurs: Get medical advice/ attention.
P337 + P313	If eye irritation persists: Get medical advice/ attention.
P363	Wash contaminated clothing before reuse.
P370 + P378	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.
P391	Collect spillage.
P405	Store locked up.
P501	Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS

EU Risk Phrases:

The International Agency for Research on Cancer (IARC) Monograph Supplement 7 includes the following information on nickel:

Three investigations that examined the possible cancer risk associated with exposure to nickel and nickel compounds in nickel alloy plants showed no significant increase in mortality from cancer. In one of these, excess mortality from lung cancer was noted in maintenance workers; however, it was unclear whether the risk was directly associated with nickel exposures. Workers at a gaseous diffusion plant who were exposed

to high-purity metallic nickel powder did not exhibit any increase in mortality from respiratory-tract cancers. An incidence study at a hydrometallurgical nickel refining plant in Canada did not indicate an increased risk of cancer. Exposure was to metallic nickel and nickel concentrate dust.

International Agency for Research on Cancer (IARC) Group 2B is defined as:

Group 2B: The agent (mixture) is possibly carcinogenic to humans.

The exposure circumstance entails exposures that are possibly carcinogenic to humans.

This category is used for agents, mixtures and exposure circumstances for which there is *limited evidence* of carcinogenicity in humans and less than *sufficient evidence* of carcinogenicity in experimental animals. It may also be used when there is *inadequate evidence* of carcinogenicity in humans but there is *sufficient evidence* of carcinogenicity in experimental animals. In some instances, an agent, mixture or exposure circumstance for which there is *inadequate evidence* of carcinogenicity in humans but *limited evidence* of carcinogenicity in experimental animals together with supporting evidence from other relevant data may be placed in this group.

International Agency for Research on Cancer (IARC) Group 3 is defined as:

Group 3: The agent (mixture or exposure circumstance) is not classifiable as to its carcinogenicity to humans.

This category is used most commonly for agents, mixtures and exposure circumstances for which the evidence of carcinogenicity is inadequate in humans and inadequate or limited in experimental animals. Exceptionally, agents (mixtures) for which the evidence of carcinogenicity is inadequate in humans but sufficient in experimental animals may be placed in this category when there is strong evidence that the mechanism of carcinogenicity in experimental animals does not operate in humans.

Agents, mixtures and exposure circumstances that do not fall into any other group are also placed in this category.

Potential Health Effects: Although there are no test data, there are no reported cases of any health problems from exposure to this product. As a normal precaution, excessive dusting or inhalation of fines should be avoided. Respirators should be worn if there is excessive dusting.

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Ingredients : The percentage concentrations are presented for industrial hygiene purposes. They do not represent certification of content. See Quality Certification for actual metal composition.

Component	Formula	Density (g/cm ³)	CAS-No.	EC-No.	Wt. %	Hazardous Component?	Hazardous Classification
Tungsten	W	19.25	7440-33-7	231-143-9	89 - 98	Y	Skin Ir. 2; Eye Ir. 2A; H315, H319
Nickel	Ni	8.908	7440-02-0	231-111-4	1.5 – 7.5	Y	IARC 2B; Skin Sens. 1; Carc. 2; STOT RE 1; Aquatic Acute 1; Aquatic Chronic 1; H317, H351, H372, H410
Iron	Fe	7.874	7439-89-6	231-096-4	0.5 – 3.5	N	n/a
Organic Binder	n/a	~1.000	n/a	n/a	3 – 15*	N	n/a

For the full text of the H-Statements mentioned in this Section, see Section 16.
*Binder is listed as a percentage of the feedstock. Other percentages refer to percentage of metals.

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice

Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

If inhaled

If solid material or dust is inhaled, remove exposed person to fresh air immediately. If not breathing, give artificial respiration. Seek medical attention.

In case of ingestion

Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Ingestion is unlikely, but if it should occur accidentally, consult a physician. No serious side effects are likely from ingestion.

In case of skin contact

If burns are caused by molten material, hospital treatment is required.

If non-molten skin contact occurs, minimize skin contact. Wash off with soap and plenty of water. Seek medical attention if irritation persists.

In case of eye contact

Avoid rubbing eyes and wash with warm, gently running water for at least 15 minutes. If irritation persists, consult a physician.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see Section 2.2) and/or in Section 11.

4.3 Indication of any immediate medical attention and special treatment needed

No data available.

5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media

Carbon dioxide (or others specified for fires of metal powders and plastics such as dry sand, dry chemical, water spray, or alcohol-resistant foam).

5.2 Special hazards arising from the substance or mixture

Various metal oxides depending upon exact composition; carbon monoxide and carbon dioxide formation; fumes from combustion of polymers.

5.3 Advice for firefighters

Fire fighters should be equipped with self-contained breathing apparatus and protective clothing.

5.4 Further information

No data available.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Avoid breathing dust or contact with skin or eyes. Wear approved respirator, gloves, and other protective gear to minimize contact. For other precautions and exposure control, see Sections 2.2 and 8.

6.2 Environmental precautions

Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge to environment must be avoided. Dispose of any spillage in conformity with applicable laws and regulations.

If leakage is to water, report to local environmental authorities for appropriate clean up measures.

6.3 Methods and materials for containment and cleaning up

Right container or direct leakage point upwards to prevent further loss of material. If there is an open drain nearby, cover to prevent leakage to water. Collect spills by sweeping up and shoveling or vacuuming into a grounded HEPA filtered unit depending upon the size of the spill. Transfer spilled material to a suitable, closed container for disposal according to local regulations (see Section 13). No emergency berms should be required as the material is solid.

If leakage is on roads or to the ground, restrict access to clean up zone to authorized personnel only and follow above prescribed method. If spill is large, keep nuisance dust cloud formation to a minimum while sweeping and shoveling.

6.4 Reference to other sections

For disposal, see Section 13.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Avoid contact with skin and eyes. The physical form of the product makes it unlikely that it will become airborne under normal usage. However, care should be taken to avoid excessive dusting, contact with acids and other strongly oxidizing substance or exposure to high temperatures. The material can be processed safely at the temperatures required for its intended purpose. Avoid spillage. For precautions, see Section 2.2

7.2 Conditions for safe storage, including any incompatibilities

Keep container tightly closed in a dry and well-ventilated place. The material should always be stored away from acids and oxidizing chemicals and stored below 100 °F.

7.3 Specific end use(s)

Apart from the uses mentioned in Section 1.2, no other specific uses are stipulated.

8. EXPOSURE CONTROL/PERSONAL PROTECTION

8.1 Control parameters

Components with workplace control parameters

Component	CAS-No.	Value	Control Parameters	Basis
Tungsten	7440-33-7	TWA	5 mg/m ³	USA. ACGIH Threshold Limit Values (TLV)
		STEL	10 mg/m ³	USA. ACGIH Threshold Limit Values (TLV)
	Remarks	Lower Respiratory Tract irritation		
		TWA	5 mg/m ³	USA. NIOSH Recommended Exposure Limits
		STEL	10 mg/m ³	USA. NIOSH Recommended Exposure Limits
Nickel	7440-02-0	TWA	1.5 mg/m ³	USA. ACGIH Threshold Limit Values (TLV)
		Remarks	Dermatitis Pneumoconiosis Not suspected as a human carcinogen	
		TWA	1 mg/m ³	USA. Occupational Exposure Limits (OSHA) – Table Z-1 Limits for Air Contaminants – 1910.1000
		TWA	0.015 mg/m ³	USA. NIOSH Recommended Exposure Limits
	Remarks	Potential Occupational Carcinogen See Appendix A		

8.2 Exposure Controls

Appropriate engineering controls

Handle in accordance with good industrial hygiene and safety practices. Wash hands before breaks and at the end of the workday.

Personal Protective Equipment

Eye/face protection

Face Shield/safety glasses for eye protection must be tested and approved under appropriate government standards such as NIOSH (US) or EN 166 (EU).

Skin protection

Use heat-resistant gloves during handling of material in hot melt or near hot melt conditions. Handle fresh material with nitrile gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Body protection

The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace. Tyvek® coveralls or arm covers along with normal industrial work attire is sufficient to protect against exposure under normal use of this product. All clothes should be thoroughly washed with soap and water before reuse.

Respiratory protection

Where risk assessment shows air-purifying respirators are appropriate, use a full-face particle respirator type N100 (US) or P3 (EN 143) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure

Prevent leakage or spillage. Do not let product enter drains. Discharge into the environment must be avoided.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

- | | | | |
|----|---|---|--|
| a) | Appearance | : | Grey granules or pellets |
| b) | Odor | : | Practically odorless, slight organic polymer smell |
| c) | Odor Threshold | : | No data available |
| d) | pH | : | Not applicable |
| e) | Melting point/freezing point | : | Binder: ~55 °C; Metals: Various |
| f) | Initial boiling point and boiling range | : | Binder: N/A; Metals: Various |
| g) | Flash point | : | Not applicable |
| h) | Evaporation rate | : | No data available |
| i) | Flammability | : | No data available |
| j) | Upper/lower flammability or explosive limit | : | No data available |
| k) | Vapor pressure | : | No data available |
| l) | Vapor density | : | No data available |
| m) | Relative density | : | 10.0 – 12.0 g/cm ³ at R.T. |
| n) | Bulk density | : | 5 – 6 g/cm ³ |
| o) | Water solubility | : | Insoluble |
| p) | Partition coefficient: n-octanol/water | : | No data available |
| q) | Auto-ignition temperature | : | No data available |
| r) | Decomposition temperature | : | No data available |
| s) | Viscosity | : | Varies greatly (10 ² -10 ⁶ Poise) depending upon binder and metal powder loading |
| t) | Explosive properties | : | No risk under normal use and conditions. |
| u) | Oxidizing properties | : | Not classified as oxidizing. |

9.2 Other safety information

No data available

10. STABILITY AND REACTIVITY

10.1 Reactivity

No data available, though hazardous polymerization is not likely

10.2 Chemical Stability

Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

Metallic portions will react with acids.

10.4 Conditions to avoid

Thermal decomposition of other binder constituents is possible above 200 °C.

10.5 Incompatible materials

Store away from acids and oxidizing chemicals.

10.6 Hazardous decomposition products

Decomposition products – Water vapor, carbon monoxide, carbon dioxide, various hydrocarbons.

Hazardous decomposition products formed under fire conditions – Same as above with the inclusion of metal oxides.

In the event of fire: see Section 5.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

No adverse health effects are expected if handled as recommended. Toxicological data is given (if known) for components with the highest expected toxic effect.

Acute toxicity	:	LD50 Oral – Rat – male and female – > 2,000 mg/kg (Tungsten)
Inhalation	:	LD50 Inhalation – Rat – 4 hr – > 5.4 mg/l (Tungsten)
Dermal	:	LD50 Dermal – Rat – > 2,000 mg/kg (Tungsten)
Skin corrosion/irritation	:	Skin – Rabbit – Result: No skin irritation – 4 hr (Tungsten)
Serious eye damage/irritation	:	Eyes – Rabbit – Result: Mild eye irritation – 24 hr (Tungsten)
Respiratory/skin sensitization	:	Maximisation Test (GPMT) – Guinea pig – Result: Does not cause skin sensitization (Tungsten, Iron)
Repeated dose toxicity	:	No data available
Germ cell mutagenicity	:	S. typhimurium – Result: Not mutagenic in Ames Test. (Iron)
Carcinogenicity	:	This product contains components (Nickel and Cobalt) that have been reported to be possibly carcinogenic based on its IARC, ACGIH, NTP, or EPA classification. Limited evidence of carcinogenicity in animal studies: IARC: 2A – Group 2A: Probably carcinogenic to humans (Cobalt) 2B – Group 2B: Possibly carcinogenic to humans (Nickel and Cobalt) NTP: Reasonably anticipated to be a human carcinogen (Nickel) OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.
Reproductive toxicity	:	Rat – Oral – Effects on Fertility: Post-implantation mortality (e.g., dead and/or resorbed implants per total number of implants). (Tungsten)
Developmental toxicity	:	Rat – Oral – Specific Developmental Abnormalities: Musculoskeletal system. (Tungsten)
Specific target organ toxicity -		
Single Exposure	:	No data available
Repeated Exposure	:	Inhalation – Causes damage to organs through prolonged or repeated exposure.
Aspiration hazard	:	No data available
Additional information	:	RTECS: QR5950000 – Nickel – Stomach – Irregularities – Based on human evidence.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Toxicity to fish : Nickel – LC50 – Cyprinus carpio (Carp) – 1.3 mg/l – 96 hr
Iron – static test – Morone saxatilis – 13.6 mg/l – 96 hr

Toxicity to daphnia and other aquatic invertebrates : Nickel – EC50 – Daphnia magna (Water flea) – 1 mg/l – 48 hr

12.2 Persistence and degradability

No data available.

12.3 Bioaccumulative potential

No data available.

12.4 Mobility in soil

No data available.

12.5 Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted.

12.6 Other adverse effects

Product is essentially insoluble in water and can be readily separated from water using mechanical means. However, an environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Very toxic to aquatic life.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Product

Dispose of in accordance with national, state, and local regulations.

Contaminated packaging

Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)

Not classified as a dangerous good under transport regulations for land, sea or air.

IMDG

Not classified as a dangerous good under transport regulations for land, sea or air.

IATA

Not classified as a dangerous good under transport regulations for land, sea or air.

15. REGULATORY INFORMATION

SARA 302 components

SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302

SARA 313 components

SARA 313: The following components are subject to reporting levels established by SARA Title III, Section 313:

Chemical: Nickel (Metallic) CAS-No.: 7440-02-0 Revision date: 07-01-2007

SARA 311/312 Hazards

Acute Health Hazard, Chronic Health Hazard

Massachusetts Right to Know Components

Chemical: Tungsten CAS-No.: 7440-33-7 Revision date: 04-01-1994
Nickel (Metallic) CAS-No.: 7440-02-0 Revision date: 07-01-2007

Pennsylvania Right to Know Components

Chemical: Tungsten CAS-No.: 7440-33-7 Revision date: 04-01-1994
Nickel (Metallic) CAS-No.: 7440-02-0 Revision date: 07-01-2007
Iron CAS-No.: 7439-89-6 Revision date: N/A

New Jersey Right to Know Components

Chemical: Tungsten CAS-No.: 7440-33-7 Revision date: 04-01-1994
Nickel (Metallic) CAS-No.: 7440-02-0 Revision date: 07-01-2007
Iron CAS-No.: 7439-89-6 Revision date: N/A

California Prop. 65 Components

WARNING! This product contains a chemical known to the State of California to cause cancer.

Chemical: Nickel (Metallic) CAS-No.: 7440-02-0 Revision date: 09-28-2007

16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

Aquatic Acute	Acute aquatic toxicity.
Aquatic Chronic	Chronic aquatic toxicity.
Carc.	Carcinogenicity.
Eye Ir.	Eye Irritation.
IARC 2B	International Agency for Research on Cancer (IARC) Group 2B.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H351	Suspected of causing cancer.
H372	Causes damage to organs through prolonged or repeated exposure if inhaled.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
Skin Sens.	Skin sensitisation.
Skin Ir.	Skin irritation.
STOT RE	Specific target organ toxicity – repeated exposure.

Further information

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