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SAFETY DATA SHEET

Version: 1.0

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1. PRODUCT AND COMPANY IDENTIFICATION

1.1 Product identifiers

Product Name : ADVAMET[®] Co-Cr-Mo Feedstock for MIM
SDS Number : AMPSDS.05
CAS-No. : Mixture
Chemical Family : Polymer/Metal Powder Composite

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Feedstock for manufacture of MIM engineered goods

1.3 Details of the supplier of the safety data sheet

Company : Advanced Metalworking Practices, LLC
4511 W. 99th Street
CARMEL IN 46032
USA
Telephone : +1 317-337-0441

1.4 Emergency telephone number

Emergency Phone # : +1 317-337-0441

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)

Skin sensitisation (Category 1), H317
Respiratory sensitisation (Category 1), H334
Chronic aquatic toxicity (Category 4), H413

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label Elements, including precautionary statements

Pictogram



Signal word	Danger
Hazard Statement(s)	
H317	May cause an allergic skin reaction.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H413	May cause long lasting harmful effects to aquatic life.
Precautionary statement(s)	
P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P261	Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.
P264	Wash skin thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
P280	Wear protective gloves/ protective clothing/ eye protection/ face protection.
P285	In case of inadequate ventilation wear respiratory protection.
P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P304 + P341	IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/ attention.
P337 + P313	If eye irritation persists: Get medical advice/ attention.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTER or doctor/ physician.
P363	Wash contaminated clothing before reuse.
P370 + P378	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.
P501	Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS

EU Risk Phrases:

International Agency for Research on Cancer (IARC) Group 2A is defined as:

Group 2A: The agent (mixture) is *probably carcinogenic to humans*.

The exposure circumstance entails exposures that are probably carcinogenic to humans.

This category is used when there is *limited evidence of carcinogenicity* in humans and *sufficient evidence of carcinogenicity* in experimental animals. In some cases, an agent may be classified in this category when there is *inadequate evidence of carcinogenicity* in humans and *sufficient evidence of carcinogenicity* in experimental animals and strong evidence that the carcinogenesis is mediated by a mechanism that also operates in humans. Exceptionally, an agent may be classified in this category solely on the basis of *limited evidence of carcinogenicity* in humans. An agent may be assigned to this category if it clearly belongs, based on mechanistic considerations, to a class of agents for which one or more members have been classified in Group 1 or Group 2A.

International Agency for Research on Cancer (IARC) Group 2B is defined as:
*Group 2B: The agent (mixture) is possibly carcinogenic to humans.
The exposure circumstance entails exposures that are possibly carcinogenic to humans.*

This category is used for agents, mixtures and exposure circumstances for which there is *limited evidence* of carcinogenicity in humans and less than *sufficient evidence* of carcinogenicity in experimental animals. It may also be used when there is *inadequate evidence* of carcinogenicity in humans but there is *sufficient evidence* of carcinogenicity in experimental animals. In some instances, an agent, mixture or exposure circumstance for which there is *inadequate evidence* of carcinogenicity in humans but *limited evidence* of carcinogenicity in experimental animals together with supporting evidence from other relevant data may be placed in this group.

International Agency for Research on Cancer (IARC) Group 3 is defined as:
Group 3: The agent (mixture or exposure circumstance) is not classifiable as to its carcinogenicity to humans.

This category is used most commonly for agents, mixtures and exposure circumstances for which the evidence of carcinogenicity is inadequate in humans and inadequate or limited in experimental animals. Exceptionally, agents (mixtures) for which the evidence of carcinogenicity is inadequate in humans but sufficient in experimental animals may be placed in this category when there is strong evidence that the mechanism of carcinogenicity in experimental animals does not operate in humans. Agents, mixtures and exposure circumstances that do not fall into any other group are also placed in this category.

Potential Health Effects: Although there are no test data, there are no reported cases of any health problems from exposure to this product. As a normal precaution, excessive dusting or inhalation of fines should be avoided. Respirators should be worn if there is excessive dusting.

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Ingredients : The percentage concentrations are presented for industrial hygiene purposes. They do not represent certification of content. See Quality Certification for actual metal composition.

Component	Formula	Density (g/cm ³)	CAS-No.	EC-No.	Wt. %	Hazardous Component?	Hazardous Classification
Cobalt	Co	8.9	7440-48-4	231-158-0	5 – 98	Y	IARC 2A; IARC 2B; Resp. Sens. 1; Skin Sens. 1; Aquatic Chronic 4; H317, H334, H413
Chromium	Cr	7.19	7440-47-3	231-157-5	0 – 40	N	IARC 3
Molybdenum	Mo	10.28	7439-98-7	231-107-2	0 – 20	N	n/a
Organic Binder	n/a	~1.000	n/a	n/a	3 – 15*	N	n/a

For the full text of the H-Statements mentioned in this Section, see Section 16.

*Binder is listed as a percentage of the feedstock. Other percentages refer to percentage of metals.

3.2 Other Substance Designations

Compound	CAS-No.	Hazardous Classification
Co-Cr Alloy	11114-92-4	IARC 2A, 2B, 3
Co-Cr-Mo Alloy	12629-02-6	IARC 2A, 2B, 3

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice

Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

If inhaled

Remove exposed person to fresh air immediately. If not breathing, give artificial respiration. Seek medical attention.

In case of ingestion

Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Ingestion is unlikely, but if it should occur accidentally, consult a physician. No serious side effects are likely from ingestion.

In case of skin contact

If burns are caused by molten material, hospital treatment is required.

If non-molten skin contact occurs, minimize skin contact. Wash off with soap and plenty of water. Seek medical attention if irritation persists.

In case of eye contact

Avoid rubbing eyes and wash with warm, gently running water for at least 15 minutes. If irritation persists, consult a physician.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see Section 2.2) and/or in Section 11.

4.3 Indication of any immediate medical attention and special treatment needed

No data available.

5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media

Carbon dioxide (or others specified for fires of metal powders and plastics such as dry sand, dry chemical, water spray, or alcohol-resistant foam).

5.2 Special hazards arising from the substance or mixture

Various metal oxides depending upon exact composition; carbon monoxide and carbon dioxide formation; fumes from combustion of polymers.

5.3 Advice for firefighters

Fire fighters should be equipped with self-contained breathing apparatus and protective clothing.

5.4 Further information

No data available.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Avoid breathing dust or contact with skin or eyes. Wear approved respirator, gloves, and other protective gear to minimize contact. For other precautions and exposure control, see Sections 2.2 and 8.

6.2 Environmental precautions

Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge to environment must be avoided. Dispose of any spillage in conformity with applicable laws and regulations.

If leakage is to water, report to local environmental authorities for appropriate clean up measures.

6.3 Methods and materials for containment and cleaning up

Right container or direct leakage point upwards to prevent further loss of material. If there is an open drain nearby, cover to prevent leakage to water. Collect spills by sweeping up and shoveling or vacuuming into a grounded HEPA filtered unit depending upon the size of the spill. Transfer spilled material to a suitable, closed container for disposal according to local regulations (see Section 13). No emergency berms should be required as the material is solid.

If leakage is on roads or to the ground, restrict access to clean up zone to authorized personnel only and follow above prescribed method. If spill is large, keep nuisance dust cloud formation to a minimum while sweeping and shoveling.

6.4 Reference to other sections

For disposal, see Section 13.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Avoid contact with skin and eyes. The physical form of the product makes it unlikely that it will become airborne under normal usage. However, care should be taken to avoid excessive dusting, contact with acids and other strongly oxidizing substance or exposure to high temperatures. The material can be processed safely at the temperatures required for its intended purpose. Avoid spillage. For precautions, see Section 2.2

7.2 Conditions for safe storage, including any incompatibilities

Keep container tightly closed in a dry and well-ventilated place. The material should always be stored away from acids and oxidizing chemicals and stored below 100 °F.

7.3 Specific end use(s)

Apart from the uses mentioned in Section 1.2, no other specific uses are stipulated.

8. EXPOSURE CONTROL/PERSONAL PROTECTION

8.1 Control parameters

Components with workplace control parameters

Component	CAS-No.	Value	Control Parameters	Basis	
Cobalt	7440-48-4	TWA	0.100 mg/m ³	USA. Occupational Exposure Limits (OSHA) – Table Z-1 Limits for Air Contaminants – 1910.1000	
		TWA	0.050 mg/m ³	USA. NIOSH Recommended Exposure Limits	
		TWA	0.020 mg/m ³	USA. ACGIH Threshold Limit Values (TLV)	
	Remarks	Pulmonary Function Asthma Myocardial effects Substances for which there is a Biological Exposure Index or Indices (see BEI section) Confirmed animal carcinogen with unknown relevance to humans			
	BEI	Urine	15 µg/L	ACGIH – Biological Exposure Indices (BEI) taken at End of Shift at End of Workweek	
	BEI	Blood	1 µg/L	ACGIH – Biological Exposure Indices (BEI) taken at End of Shift at End of Workweek	
Chromium	7440-47-3	TWA	0.500 mg/m ³	USA. NIOSH Recommended Exposure Limits	
		Remarks	See Appendix C		
		TWA	1 mg/m ³	USA. Occupational Exposure Limits (OSHA) – Table Z-1 Limits for Air Contaminants – 1910.1000	
		TWA	0.5 mg/m ³	USA. ACGIH Threshold Limit Values (TLV)	
	Remarks	Liver Impairment Not classifiable as a human carcinogen Upper Respiratory Tract irritation Skin irritation			
Molybdenum	7439-98-7	TWA	15 mg/m ³	USA. Occupational Exposure Limits (OSHA) – Table Z-1 Limits for Air Contaminants – 1910.1000	
		TWA	3 mg/m ³	USA. ACGIH Threshold Limit Values (TLV)	
	Remarks	See Appendix D – Substances with No Established RELs			

8.2 Exposure Controls

Appropriate engineering controls

Handle in accordance with good industrial hygiene and safety practices. Wash hands before breaks and at the end of the workday.

Personal Protective Equipment

Eye/face protection

Face Shield/safety glasses for eye protection must be tested and approved under appropriate government standards such as NIOSH (US) or EN 166 (EU).

Skin protection

Use heat-resistant gloves during handling of material in hot melt or near hot melt conditions. Handle fresh material with nitrile gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Body protection

The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace. Tyvek® coveralls or arm covers along with normal industrial work attire is sufficient to protect against exposure under normal use of this product. All clothes should be thoroughly washed with soap and water before reuse.

Respiratory protection

Where risk assessment shows air-purifying respirators are appropriate, use a full-face particle respirator type N100 (US) or P3 (EN 143) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure

Prevent leakage or spillage. Do not let product enter drains. Discharge into the environment must be avoided.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

a)	Appearance	:	Grey granules or pellets
b)	Odor	:	Practically odorless, slight organic polymer smell
c)	Odor Threshold	:	No data available
d)	pH	:	Not applicable
e)	Melting point/freezing point	:	Binder: ~55 °C; Metals: Various
f)	Initial boiling point and boiling range	:	Binder: N/A; Metals: Various
g)	Flash point	:	Not applicable
h)	Evaporation rate	:	No data available
i)	Flammability	:	No data available
j)	Upper/lower flammability or explosive limit	:	No data available
k)	Vapor pressure	:	No data available
l)	Vapor density	:	No data available
m)	Relative density	:	4.0 – 6.0 g/cm ³ at R.T.
n)	Bulk density	:	2 – 3 g/cm ³
o)	Water solubility	:	Insoluble
p)	Partition coefficient: n-octanol/water	:	No data available
q)	Auto-ignition temperature	:	No data available
r)	Decomposition temperature	:	No data available
s)	Viscosity	:	Varies greatly (10 ² -10 ⁶ Poise) depending upon binder and metal powder loading
t)	Explosive properties	:	No risk under normal use and conditions.
u)	Oxidizing properties	:	Not classified as oxidizing.

9.2 Other safety information

No data available

10. STABILITY AND REACTIVITY

10.1 Reactivity

No data available, though hazardous polymerization is not likely

10.2 Chemical Stability

Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

Metallic portions will react with acids.

10.4 Conditions to avoid

Thermal decomposition of other binder constituents is possible above 200 °C.

10.5 Incompatible materials

Store away from acids and oxidizing chemicals.

10.6 Hazardous decomposition products

Decomposition products – Water vapor, carbon monoxide, carbon dioxide, various hydrocarbons.

Hazardous decomposition products formed under fire conditions – Same as above with the inclusion of metal oxides.

In the event of fire: see Section 5.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

No adverse health effects are expected if handled as recommended. Toxicological data is given (if known) for components with the highest expected toxic effect.

Acute toxicity	:	LD50 Oral – Rat – > 5,000 mg/kg (Molybdenum)
Inhalation	:	LD50 Inhalation – Rat – 4 hr – > 584 mg/l (Molybdenum)
Dermal	:	LD50 Dermal – Rat – > 2,000 mg/kg (Molybdenum)
Skin corrosion/irritation	:	No data available
Serious eye damage/irritation	:	No data available
Respiratory/skin sensitization	:	No data available
Repeated dose toxicity	:	No data available
Germ cell mutagenicity	:	No data available
Carcinogenicity	:	This product contains a component (Cobalt) that has been reported to be possibly carcinogenic based on its IARC, ACGIH, NTP, or EPA classification. Limited evidence of carcinogenicity in animal studies: IARC: 2A – Group 2A: Probably carcinogenic to humans (Cobalt) 2B – Group 2B: Possibly carcinogenic to humans (Cobalt) NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by NTP. OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.
Reproductive toxicity	:	No data available
Specific target organ toxicity -		
Single Exposure	:	No data available
Repeated Exposure	:	No data available
Aspiration hazard	:	No data available

Additional information :

RTECS: GF8750000 – Cobalt – Kidney injury may occur; damage to the eyes; lung irritation; throat irritation; rash; vomiting; diarrhea.

RTECS: GB4200000 – Chromium – Stomach – Irregularities – Based on Human Evidence

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Toxicity to fish : Chromium – LC50 – Cyprinus carpio (Carp) – 14.3 mg/L 96 hr
Molybdenum – LC50 – Oncorhynchus mykiss (Rainbow trout) – 800 mg/l – 96 hr; mortality LOEC – Oncorhynchus mykiss (Rainbow trout) – 500 mg/l – 96 hr
Cobalt – LC50 – Danio rerio (zebra fish) – 100.01 mg/l – 96 hr

Toxicity to daphnia and other aquatic invertebrates : Chromium – EC50 – Daphia magna (Water flea) – 0.07 mg/l – 48 hr

12.2 Persistence and degradability

No data available.

12.3 Bioaccumulative potential

Bioaccumulation : Chromium – Oncorhynchus mykiss (rainbow trout) – 30d – 50 µg/l
Bioconcentration factor (BCF): 1.03 – 1.22

12.4 Mobility in soil

No data available.

12.5 Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted.

12.6 Other adverse effects

Product is essentially insoluble in water and can be readily separated from water using mechanical means. However, an environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Very toxic to aquatic life.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Product

Dispose of in accordance with national, state, and local regulations.

Contaminated packaging

Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)

Not classified as a dangerous good under transport regulations for land, sea or air.

IMDG

Not classified as a dangerous good under transport regulations for land, sea or air.

IATA

Not classified as a dangerous good under transport regulations for land, sea or air.

15. REGULATORY INFORMATION

SARA 302 components

SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302

SARA 313 components

SARA 313: The following components are subject to reporting levels established by SARA Title III, Section 313:

Chemical: Cobalt	CAS-No.: 7440-48-4	Revision date: 07-01-2007
Manganese	CAS-No.: 7439-96-5	Revision date: 07-01-2007
Chromium	CAS-No.: 7440-47-6	Revision date: 07-01-2007

SARA 311/312 Hazards

Acute Health Hazard, Chronic Health Hazard

Massachusetts Right to Know Components

Chemical: Cobalt	CAS-No.: 7440-48-4	Revision date: 07-01-2007
Chromium	CAS-No.: 7440-47-6	Revision date: 07-01-2007
Molybdenum	CAS-No.: 7439-98-7	Revision date: 04-24-1993

Pennsylvania Right to Know Components

Chemical: Cobalt	CAS-No.: 7440-48-4	Revision date: 07-01-2007
Chromium	CAS-No.: 7440-47-6	Revision date: 07-01-2007
Molybdenum	CAS-No.: 7439-98-7	Revision date: 04-24-1993

New Jersey Right to Know Components

Chemical: Cobalt	CAS-No.: 7440-48-4	Revision date: 07-01-2007
Chromium	CAS-No.: 7440-47-6	Revision date: 07-01-2007
Molybdenum	CAS-No.: 7439-98-7	Revision date: 04-24-1993

California Prop. 65 Components

WARNING! This product contains a chemical known to the State of California to cause cancer.

Chemical: Cobalt	CAS-No.: 7440-48-4	Revision date: 07-01-2007
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16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

Aquatic Chronic	Chronic aquatic toxicity.
IARC 2A	International Agency for Research on Cancer (IARC) Group 2A.
IARC 2B	International Agency for Research on Cancer (IARC) Group 2B.
IARC 3	International Agency for Research on Cancer (IARC) Group 3.
H317	May cause an allergic skin reaction.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H413	May cause long lasting harmful effects to aquatic life.
Resp. Sens.	Respiratory sensitisation
Skin Sens.	Skin sensitisation.

Further information

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